

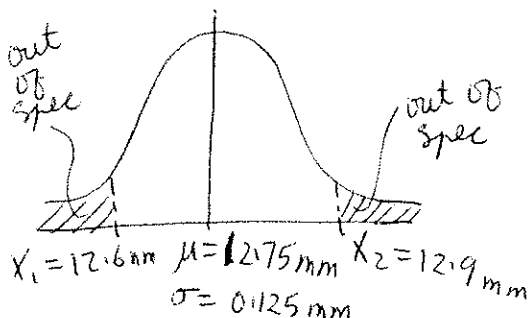
Quiz 5A

Name: _____

You will receive credit for showing your steps even if your final answers are incorrect.

The diameters of bolt holes drilled in a structural steel member are normally distributed with a mean of 12.75mm and a standard deviation of 0.125mm. Holes are out of specification if their diameters are less than 12.60mm or more than 12.90.

1. What is the probability that a hole chosen for inspection at random will be out of specification? (3 points)



$$z_1 = \frac{X_1 - \mu}{\sigma} = \frac{12.6 - 12.75}{0.125} = -1.2$$

$$z_2 = \frac{X_2 - \mu}{\sigma} = \frac{12.9 - 12.75}{0.125} = 1.2$$

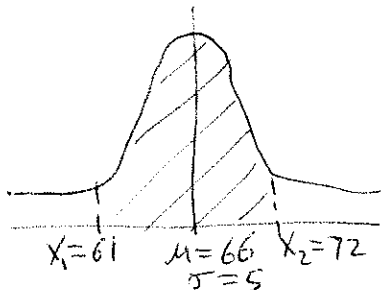
$$P(\text{out of spec}) = P(X < 12.6) + P(X > 12.9)$$

$$= P(z_1 < -1.2) + P(z_2 > 1.2) \xrightarrow{\text{table}}$$

$$= 0.1151 + (1 - 0.8849) = 0.2302$$

An industrial production line turns out fiberglass parts that are normally distributed with a mean of 66 kg and standard deviation of 5 kg.

2. What percent of parts will have a mass between 61 kg and 72 kg? (3 points)



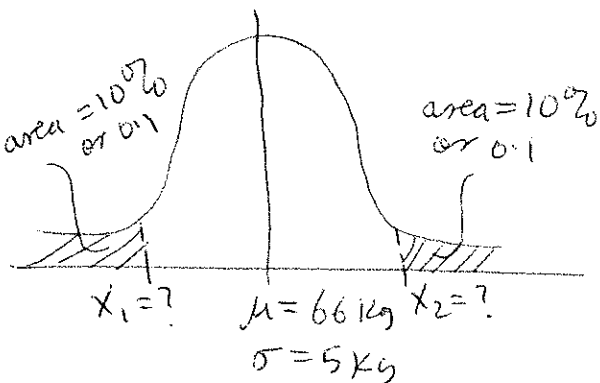
$$z_1 = \frac{X_1 - \mu}{\sigma} = \frac{61 - 66}{5} = -1.0, \quad z_2 = \frac{72 - 66}{5} = 1.2$$

$$P(61 < X < 72) = P(-1.0 < Z < 1.2)$$

$$= P(Z < 1.2) - P(Z < -1.0) \xrightarrow{\text{table}}$$

$$= 0.8849 - 0.1587 = 0.7262$$

3. If the top 10% and bottom 10% of parts are considered defective what is the range of masses over which a part will be accepted? (4 points)



area = 0.1 to the left $\xrightarrow{\text{table}} z_1 = -1.28$

$$z_1 = \frac{X_1 - \mu}{\sigma} \Rightarrow -1.28 = \frac{X_1 - 66}{5}$$

$$z_1 = 59.6 \text{ kg}$$

area = 0.1 to the right or 0.9 to the left

$$\xrightarrow{\text{table}} z_2 = 1.28$$

$$\text{so } 1.28 = \frac{x_2 - 66}{5}$$

$$\Rightarrow x_2 = 72.4 \text{ kg}$$

so a product weighing between 59.6 kg and 72.4 kg will be accepted, anything else is considered defective.

Note that in this problem we ~~we~~ had the same area (10%) shaded in the 'tails', so since the normal curve is symmetrical, we could have done just one calculation and used symmetry to deduce the other.

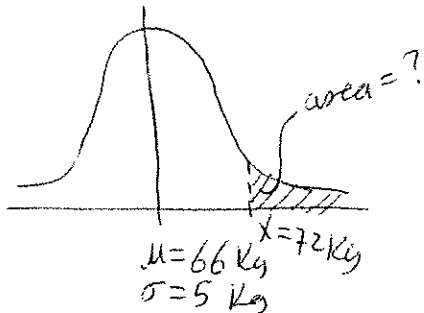
Valencia College
 Division of Engineering, computer Programming and Technology
 EGN 2440 Probability and Statistics for Engineers;
 Spring 2015
 Instructor: Dr. Kwabena Oforu, P.E.

Quiz 5B

Credit shall be awarded for showing your steps, even if your final answers are incorrect.

An industrial production line turns out fiberglass parts that are normally distributed with a mean of 66 kg and standard deviation of 5 kg.

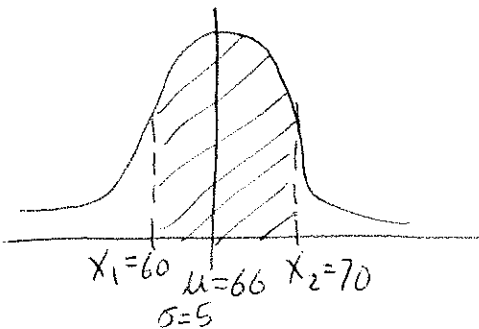
- 1) What percent of parts will have a mass in excess of 72 kg?
 (3 points)



$$z = \frac{x - \mu}{\sigma} = \frac{72 - 66}{5} = 1.2$$

$$\begin{aligned} P(X > 72) &= P(Z > 1.2) \xrightarrow{\text{table}} \\ &= 1 - 0.8849 \\ &= 0.1151 \end{aligned}$$

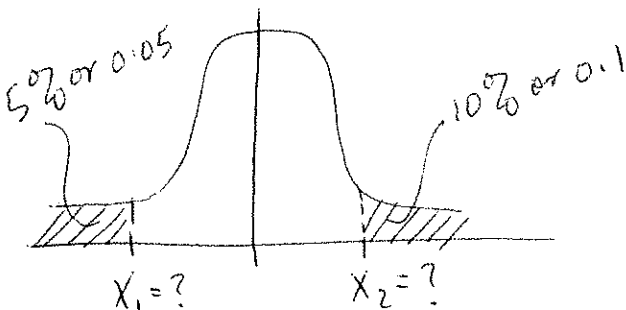
- 2) What percent of parts will have a mass between 60 kg and 70 kg? (3 points)



$$z_1 = \frac{60 - 66}{5} = -1.2, \quad z_2 = \frac{70 - 66}{5} = 0.8$$

$$\begin{aligned} P(60 < X < 70) &= P(-1.2 < Z < 0.8) \\ &= P(Z < 0.8) - P(Z < -1.2) \xrightarrow{\text{table}} \\ &= 0.7881 - 0.1151 = 0.673 \end{aligned}$$

- 3) If the top 10% and bottom 5% of parts are considered defective what is the range of masses over which a part will be accepted? (4 points)



for probability value (used under bell curve) = 0.05,
 from table $z_1 \approx -1.64$
 so we know that

$$z_1 = \frac{x_1 - \mu}{\sigma} \Rightarrow -1.64 = \frac{x_1 - 66}{5}$$

$$\Rightarrow x_1 = 74.2 \text{ kg}, 57.8 \text{ kg}$$

for area of 0.1, note that area shaded to the left will be 0.9

so from table,

$$\text{area of } 0.9 \longrightarrow Z \approx 1.28$$

$$\text{so } 1.28 = \frac{X_1 - 66}{5}$$

$$\Rightarrow X_1 = 72.4 \text{ Kg}$$

so any product of mass between 57.8 Kg and 72.4 Kg will be accepted. Any product beyond this range is considered defective.